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# Technical Note 03

## Variable Speed Drive (VSD) Control to Reduce Swimming Pool Electricity Bills with MutoDrive®

### INTRODUCTION

A VSD is an electronic device which enables a pump motor to be turned up or down, thereby increasing or lowering the pump speed.

Most pool recirculating pumps are over specified for the duty required and as such, there is scope to use VSDs to turn them down when possible and save considerable amounts of money on electricity costs.

### WHAT IS THE PROBLEM?

*High electricity bills and high CO<sub>2</sub> footprint.*

Most swimming pools and spas spend a lot of money on electricity to run their pool water recirculation pumps. These pumps are often over-specified, running at full power even when there are few or no bathers using the pool or spa during the daytime. With recirculation pumps continually running at full power, the monthly electricity bills can be very high. A result of this high electricity demand is an increased carbon footprint of the pool or spa. Typical VSD controls run on a timer and only lower the pump speeds to reduce the pool or spa's water recirculation to a minimum overnight when there are no bathers.

### WHAT IS THE SOLUTION?

*Process Pools AutoPool® 4.0 with MutoDrive®.*

What is required is a VSD control which, in addition to reducing power consumption overnight, can also save costs during the day by turning the pumps down when there are few bathers.

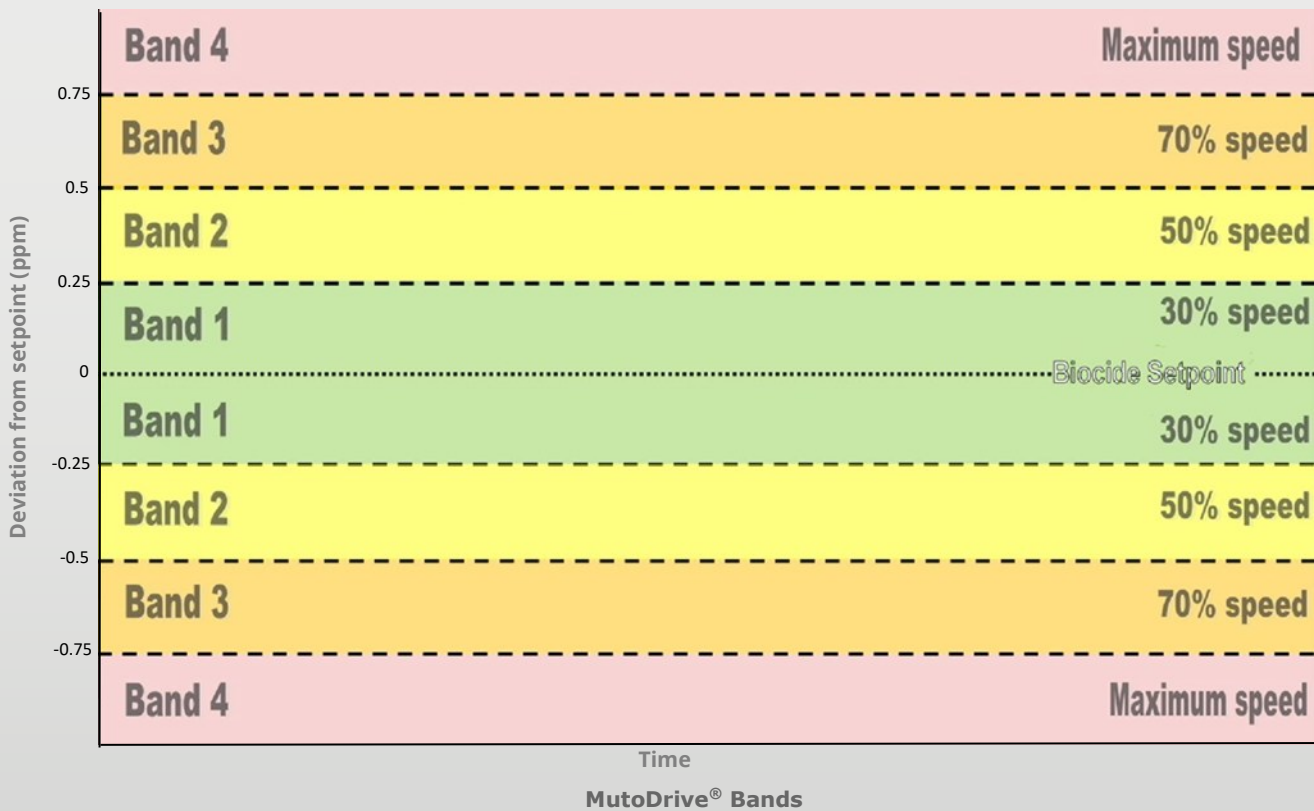
Pi's AutoPool® and AutoPool® 4.0 controllers have the capability to utilize VSD control during the day **AND** at night; swimming pools and spas can benefit from turning the pumps down even during the day when electricity costs are highest.

### HOW DOES MUTO DRIVE® WORK?

Process Pools (Pi's) MutoDrive® control sets the recirculation pump motor speed automatically based on residual biocide level. The biocide level is affected by biocide demand which is directly linked to the number of people using the pool or spa, therefore AutoPool® controllers can reduce pump speeds and electricity costs during periods of fewer bathers.

The graph on the following page shows how VSD control works, based on biocide level. Looking at the graph, thresholds are set at different levels of biocide. These thresholds are then used to create biocide level bands, with each band being attributed with a specific pump speed. This optimizes water recirculation whilst maintaining the minimum turnover (number of times the pool's water recirculates in a given time) set by the manufacturer or consultant at the time of installation. During daytime periods when the number of pool users fluctuates, the bather load increases/decreases respectively. As the biocide demand is directly proportional to the bather load, fewer users will result in biocide levels being maintained at close to setpoint, thus enabling a reduced pump speed during the day. Process Pools' MutoDrive® VSD control exploits this relationship between biocide demand and bather load adjusting the pumps speeds during the day hence saving the pool or spa money on electricity during the day when charges for electricity are highest.





In addition to pools and spas saving money on electricity, they are effectively reducing CO<sub>2</sub> emissions and the carbon footprint of their establishment. For many organisations, reducing CO<sub>2</sub> emissions is a significant factor in choosing which equipment to purchase.

### SWIMMING POOL APPLICATION SAVINGS DATA

For a commercial swimming pool (210m<sup>3</sup>) the monthly savings on electricity using VSD control were calculated.

The power consumption of the recirculation pump was recorded for a month with Pi's MutoDrive<sup>®</sup> control enabled and without MutoDrive<sup>®</sup> for the same period. Using standard day and night electricity tariffs, it was possible to calculate how much money can be saved by using MutoDrive<sup>®</sup> VSD control.

	WITH MUTODRIVE <sup>®</sup>	WITHOUT MUTODRIVE <sup>®</sup>
<b>MONTHLY COST* WITH MAX DAY RATE (£)</b>	807.53	1305.11

From these results, it can be seen that MutoDrive<sup>®</sup> saved £498 a month at this small commercial swimming pool. This is a significant reduction not only in cost but also the CO<sub>2</sub> footprint of the site. The larger the pool and spa, the bigger the pump that is required to recirculate, and therefore the more money that can be saved on electricity. By using the MutoDrive<sup>®</sup> control; Pi's controllers could pay for themselves in six months or less.

	SAVINGS
<b>ACTUAL SAVINGS (£)</b>	498
<b>% ENERGY SAVED</b>	38
<b>% COST SAVED</b>	37

*\*Values correct at the time of publication*